

# SUZUKI DT50, DT60 AND DT65

## (Prior to 1985)

### CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

#### TUNE-UP

Types:	
DT50	50/4500-5500
DT60	60/4500-5500
DT65	65/4500-5500

Bore:	
DT50 (Prior to 1984)	80 mm (3.15 in.)
DT50 (1984), DT60 & DT65	84 mm (3.31 in.)

Stroke	72 mm (2.83 in.)
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Number of Cylinders	2
Displacement:	
DT50 (Prior to 1984)	723 cc (44.12 cu. in.)
DT50 (1984), DT60 & DT65	798 cc (48.89 cu. in.)

Spark Plug:	
NGK	BS15*
Electrode Gap	0.8-0.9 mm (0.031-0.035 in.)

Ignition Type	Breakerless
Carburetor:	
Make	Mikuni
Model	B40-302

Fuel-Oil Ratio	50:1†
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\*1984 DT50 models use NGK BS15-10 spark plugs with an electrode gap of 1 mm (0.040 in.).  
†1984 DT50 and 1983 and 1984 DT60 models are equipped with oil injection.

#### SIZES - CLEARANCES

Piston Ring End Gap	0.2-0.4 mm (0.008-0.016 in.)
Piston Pin Diameter	19.995-20.000 mm (0.7872-0.7874 in.)
Piston to Cylinder Wall Clearance:	
DT50 (Prior to 1984)	0.097-0.112 mm (0.0038-0.0044 in.)
DT50 (1984), DT60 & DT65	0.112-0.127 mm (0.0044-0.0050 in.)

Max. Crankshaft Runout at Main Bearing Journal	0.05 mm (0.002 in.)
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Max. Connecting Rod Small End Side Shaker	5.0 mm (0.20 in.)
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#### TIGHTENING TORQUES

Cylinder Head:	
6 mm	8-12 N·m (5-9 ft.-lbs.)
10 mm	40-60 N·m† (29-44 ft.-lbs.)
Crankcase	40-60 N·m† (29-44 ft.-lbs.)
Exhaust Cover	8-12 N·m (5-9 ft.-lbs.)
Flywheel Nut	200-250 N·m (145-182 ft.-lbs.)
Gearcase Pinion Nut	30-40 N·m (22-29 ft.-lbs.)
Propeller Shaft Nut	50-60 N·m (36-44 ft.-lbs.)

Standard Screws:	
Unmarked or Marked "4"	
5 mm	2-4 N·m (2-3 ft.-lbs.)
6 mm	4-7 N·m (3-5 ft.-lbs.)
8 mm	10-16 N·m (7-12 ft.-lbs.)
10 mm	22-35 N·m (16-26 ft.-lbs.)

Stainless Steel	
5 mm	2-4 N·m (2-3 ft.-lbs.)
6 mm	4-10 N·m (3-7 ft.-lbs.)
8 mm	15-20 N·m (11-15 ft.-lbs.)
10 mm	24-41 N·m (25-30 ft.-lbs.)

Marked "T" or SAE Grade 5	
5 mm	3-6 N·m (2-5 ft.-lbs.)
6 mm	8-12 N·m (5-9 ft.-lbs.)
8 mm	18-28 N·m (13-20 ft.-lbs.)
10 mm	40-60 N·m (29-44 ft.-lbs.)

†Torque values should be 45-54 N·m (34-39 ft.-lbs.) on DT50 (1984) and DT60 models.

# Dt50 Service Manual

**Kokuritsu Kokkai Toshokan**



## **Dt50 Service Manual:**

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**Construction Methods** ,1957      **The Publishers Weekly** ,1914      **Electrical Maintenance Manual** American  
Locomotive Company,1951      **Airman's Information Manual** ,1977      **Construction Methods and Equipment** ,1956  
**Newsletter** ,1990      **The British National Bibliography** Arthur James Wells,1979      *Whitaker's Books in Print* ,1998  
Suzuki Outboard Motor DT 50/60/65 ,1987      *Books on Japan in Western Languages Recently Acquired by the National*  
*Diet Library* Kokuritsu Kokkai Toshokan,1990      *Syllabus* ,1996      **The American Educational Catalogue** ,1919  
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Berresford,1999-08      **Calculus with Finite Mathematics Student Solutions Manual** Berresford,1999      **The**  
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molecules totalling 812 main entries plus a wider range of pheromones with enhanced chemical information about them It  
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