

## INSTALLATION INSTRUCTIONS

### **IMPORTANT - Read Carefully**

These instructions are provided to aid in the proper handling, installation and maintenance of RATHI DRIVE SHAFT COUPLINGS. They should be carefully read and followed. Failure to do so may result in unsatisfactory service as well as serious personal injury or property damage.

### **ASSEMBLY POSITION:**

Drive end (motor/engine) should be slip joint, driven end (pump) is fixed joint.

**IF THERE ARE ANY QUESTIONS CONCERNING PROPER INSTALLATION, MAINTENANCE OR STORAGE, CONTACT M/s RATHI BEFORE PROCEEDING.**

### **HANDLING & STORAGE:**

1) Examine all drive shafts and related material upon arrival and note any damage or shortage on bill of lading. Such damage is the responsibility of the freight carrier. All transportation and storage should be in a horizontal position only.

2) Shocks, bumps and mishandling must be avoided to assure proper performance. Abuse could result in bending the drive shaft, causing whipping and unbalance problems. Damage of this nature will VOID the warranty.

**REPAIR SHOULD ONLY BE DONE BY THOSE WITH EXPERIENCE IN APPLYING, INSTALLING, SERVICING AND REBUILDING INDUSTRIAL UNIVERSAL JOINT TYPE DRIVE SHAFTS.**

### **EQUIPMENT ALIGNMENT:**

1) The deflection angles ( $\beta^{\circ}_1$  &  $\beta^{\circ}_2$ ) of both joints must also be equal to one another within  $\pm 1^{\circ}$ . This can be achieved by either Parallel offset or Angular misalignment.

2) The maximum joint operating angle of  $3^{\circ}$  is recommended for optimum bearing life. While, in theory, shafts should be offset slightly, to initiate bearing rotation, experience indicates that there is sufficient deviation in most applications for essential bearing rotation.

3) The preferred angle is  $\frac{1}{2}^{\circ}$  to  $1^{\circ}$ , unless the driver or driven produces torque spikes, such as a reciprocating engine or compressor, then an operating angle of  $2^{\circ}$  to  $3^{\circ}$  is desirable.

### **a) PARALLEL OFFSET:**



# Drive Shaft Bearing Installation Instruction Manual

**Canada. Patent Office**



## **Drive Shaft Bearing Installation Instruction Manual:**

Maintenance Instructions Direct Support Launcher, Rocket, Armored Vehicle Mounted, M270 (1055-01-092-0596) ,1984

, **Major Process Equipment Maintenance and Repair** Heinz P. Bloch, Fred K. Geitner, 1997-01-10 This updated edition is an invaluable source of practical cost effective maintenance repair installation and field verification procedures for machinery engineers It is filled with step by step instructions and quick reference checklists that describe preventive and predictive maintenance for major process units such as vertical horizontal reciprocating and liquid ring vacuum pumps fans and blowers compressors turboexpanders turbines and more Also included are sections on machinery protection storage lubrication and periodic monitoring A new section examines centrifugal pumps and explains how and why they continue to fail More new information focuses on maintenance for aircraft derivative gas turbines This revised edition gives special attention throughout to maintenance and repair procedures needed to ensure efficiency performance and long life

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**Manual, U.S. Navy. February, 1946** United States. Navy Department. Bureau of Ships,1946      **Service and Instruction**  
**Manual, Armament, B-24D.** Consolidated Aircraft (Firm),Consolidated Aircraft (Firm). Flight and Service Department,1943  
*Aviation Structural Mechanic E 3 & 2* Donald E. Hoskinson,1983      **Motor's Truck & Tractor Repair Manual** ,1956  
*Automobile Repair Manual* Rowland Edward Lomer,1924      **Plymouth Instruction Book** Plymouth Motor  
 Corporation,1929      *WRIGHT AIRCRAFT ENGINES COMPLETE INSTRUCTIONS FOR THEIR INSTALLATION, OPERATION*  
*AND MAINTENANCE* JOHN R. CAUTLEY,1921      **Industrial Education Magazine** ,1923      **Industrial Education**  
**Magazine** Charles Alpheus Bennett,William Thomas Bawden,1924      *Scientific Canadian Mechanics' Magazine and Patent*  
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