

## LUBRICATION

The power head is lubricated by oil mixed with the fuel. Recommended oil is Suzuki Outboard Motor Oil or a good quality SAE-verified TC-W two-stroke engine oil. Recommended fuel is no-lead or unleaded automotive gasoline having an 80-90 octane rating. Fuel and oil should be thoroughly mixed.

On all models except DT15C, fuel oil ratio should be 50:1 during break-in of a new or rebuilt engine. On DT9.9 and DT15 models prior to 1988, fuel ratio after initial 25 hours of operation should be 50:1 when using a recommended oil. On 1988 and later DT9.9 and DT15 models, fuel ratio after initial 25 hours of operation should be 100:1 when using a recommended oil.

Model DT15C is equipped with automatic oil injection. When breaking in a new or rebuilt engine, this is recommended oil with the gasoline at a 50:1 ratio in combination with the oil injection system to ensure sufficient lubrication during break-in. Switch to straight gasoline after completion of the first tank of fuel.

Oil injection system on Model DT15C is equipped with a removable oil filter between oil tank and oil pump. Remove filter after 50 hours of operation or after three months.

The lower unit gear and bearings are lubricated by approximately 170 ml (5.7 oz.) of SAE 90 hypoid outboard gear oil. Remove vent and fill plugs carefully using a new gasket, if necessary, to ensure a watertight seal.

## FUEL SYSTEM

**CARBURETOR.** A Mikuni H34-15 carburetor is used on DT9.9 models and Mikuni H34-18 carburetor is used on DT15 and DT15C models. Refer to Fig. 826-2 for exploded view of carburetor. Initial setting of pilot air screw (2) from a lightly seated position should be 1-1/8 to 1-3/4 turns on DT9.9 and DT15 models prior to 1988, 2-1/8 to 2-5/8 turns on Model DT9.9 after 1988, 1/8 to 1-3/8 turns on DT15 models after 1988 and 1-1/2 to 2 turns on Model DT15C. Float carburetor adjustment should be made with engine running at normal operating temperature in forward gear. Adjust idle speed screw (4) so engine idles at approximately 900-950 rpm. Adjust pilot air screw so engine idles smoothly and will accelerate cleanly without hesitation. As adjustments affect each other, readjustment of idle speed may be necessary.

Main fuel metering is controlled by main jet (13). Standard main jet size for normal operation is #130 on DT9.9 models, #122.5 on early DT15 models

(prior to 1987) and #125 on late DT15 and all DT15C models. Standard pilot jet (9) size is #52.5 on DT9.9 models, #55.5 on DT15 models and #60 on DT15C models.

To check float level, remove float bowl (10) and lower carburetor body (1). Base of float (9) (Fig. 826-2) should

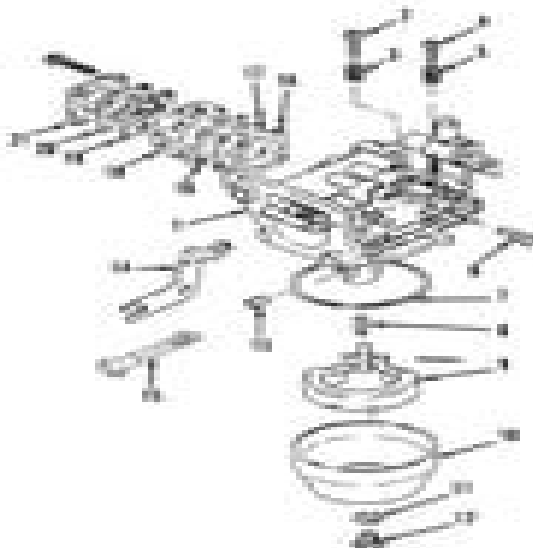


Fig. 826-1—Exploded view of float type carburetor and fuel pump

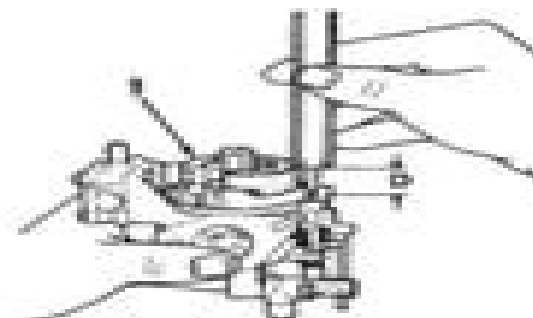


Fig. 826-2—For proper float level, base of float (9) should be a distance 25-27 mm (1.0-1.1 in.) from top of carburetor body flange.

be a distance (25-27 mm (1.0-1.1 in.)) from top of carburetor body flange on all models. Adjust float level by bending float tang.

**FUEL FILTER.** A fuel filter assembly mounted on engine port side is used to filter the fuel prior to entering the fuel pump assembly. Particularly on newer rigs (5—Fig. 826-3) from later (1) and withdraw filter element (4) and clean cup (3) and filter element (4) in a suitable solvent and blow dry with clean compressed air. Inspect filter element (4). If excessive blockage or damage is noted, then the element must be replaced.

Reassembly in reverse order of disassembly. Remove "O" ring (2) and, if needed, seal (2) during reassembly.

**FUEL PUMP.** The fuel pump is an integral part of the carburetor. The fuel pump assembly can be overhauled without carburetor removal, proceed as follows: Remove engine top cover and disconnect the fuel tank supply hose at the outboard motor connector. Disconnect the fuel supply hose at the fuel pump inlet.

With reference to Fig. 826-3, disassemble the fuel pump assembly. Inspect all components for damage and excessive wear and repair if needed. Clean components as needed with a suitable cleaning solution. Blow dry with clean compressed air. If compressed air is not available, use only lint-free cloth to



Fig. 826-3—Exploded view of fuel filter assembly

# Dt15 Service Manual

**India. Department of Personnel &  
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## **Dt15 Service Manual:**

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