FANUC OM Parameter List

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Acc/Dec Control

Symbol	Param	Bit	Description
LSUP	0045	3	Cut. Feed acc/dec after interpol. 1 : Linear, 0 : Expo.
EDMZ	005.9	5	-Z Ext. Dec. Is valid for : 1 : RPD+cut feed, 0 : RPD Only
EDMY	0059	4	-Y Ext. Dec. Is valid for : 1 : RPD+feed, 0 : RPD Only
EIDMX	0059	3	-X Ext. Dec. Is valid for: 1: RPD+cut, 0: RPD Only
EDPZ:	0059	2	+Z Extern. Dec. Is valid for: 1:RPD+Feed 0:RPD only
EDPY	0059	3.	+Y Extern. Dec. Is valid for: 1:RPD+Feed 0:RPD only
EDPX	0059	0	+X Extern. Dec. Is valid for: 1:RPD+Feed 0:RPD only
LUNTEX	0522	-1	Time const. Of linear acc/dec of X axis. 8-4000 m.sec.
LINTY	05.23		Time const. Of linear acc/dec of Y axis. 8-4000 m.sec.
LINTZ	05.24		Time const. Of linear acc/dec of Z axis. 8-4000 m.sec.
LINT4	05.25		Time const. Of linear acc/dec of 4 axis. 8-4000 m.sec.

Fanuc Om Parameter Manual

Peter Smid

Fanuc Om Parameter Manual:

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